### PATENT COOPERATION TREATY

# **PCT**

## INTERNATIONAL SEARCH REPORT (PCT Article 18 and Rules 43 and 44)

	olicant' 26/309		ent's file reference	FOR FURTHER ACTION	see Form PCT/ISA/220 as well as, where applicable, item 5 below.						
International application No. PCT/IB2004/002528				International filing date (day/month/year) 06 August 2004 (06-08-2004)	(Earliest) Priority date (day/month/year) 12 August 2003 (12-08-2003)						
	Applicant MAGNA INTERNATIONAL INC. ET AL										
This international search report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.											
This international search report consists of a total of 3 sheets.											
	[x] It is also accompanied by a copy of each prior art document cited in this report.										
1.	1. Basis of the report										
	a.	a. With regard to the language, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.									
			[] the internation Authority (R	onal search was carried out on the basis of a translation ule 23.1(b)).	of the international application furnished to this						
	b.	[]	With regard to any no	ith regard to any nucleotide and/or amino acid sequence disclosed in the international application, see Box No. I.							
2.		[]	Certain claims were found unsearchable (See Box II).								
3.		[]	Unity of invention is	s lacking (See Box III).							
4.	With	regard	to the title.								
		[x] the text is approved as submitted by the applicant.									
[] the text has been established by this Authority to read as follows:											
5. With regard to the abstract.											
		[x]	the text is approved a	s submitted by the applicant.							
		[]	s it appears in Box IV. The applicant may, within one omments to this Authority.								
6.	With	regard	to the drawings,	· .							
	a. The figure of the drawings to be published with the abstract is Figure No. 2										
			[] as suggested	by the applicant.							
			[] As selected b	by this authority, because the applicant failed to sugges	t a figure.						
[x] As selected b				y this Authority, because this figure better characterizes the invention.							
1	h.	<b>[1</b>	None of the figures is	s to be published with the abstract							

Form PCT/ISA/210 (first sheet) (January 2004)

#### INTERNATIONAL SEARCH REPORT

International application No. PCT/IB2004/002528

A. CLASSIFICATION OF SUBJECT MATTER

According to International Patent Classification (IPC) or to both national classification and IPC B23K 26/20, B23K 26/16, B23K 26/32

#### **B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols) IPC7 B23K, US Class. 228 /173

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Welding Journal Research Supplement, International Society for Optical Engineering Conference Proceeding

Electronic data base consulted during the international search (name of data base, and, where practicable, search terms used) Delphion "welding and laser and galvanized", Canadian Patent database "B23K and laser and galvanized"

#### C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
х	WO90/11161 (Behler et al.) 04 October 1990 (04.10.1990) Entire document	1-2
A	US 5626776 (Morris Jr.) 06 May 1997 (06.05.1997) Entire document	1-2
A	US 6528756 B2 (Degawa et al.) 04 March 2003 (04.03.2003) Entire document	1-3
Α	US 5104032 (Spiel et al.) 14 April 1992 (14.04.1992)	1-2
	·	

Further documents are listed in the continuation of Box C.	Patent family members are listed in annex.		
Special categories of cited documents:  document defining the general state of the art which is not conside to be of particular relevance  earlier application or patent but published on or after the internat filing date  "L" document which may throw doubts on priority claim(s) or which cited to establish the publication date of another citation or other special reason (as specified)  "O" document referring to an oral disclosure, use, exhibition or other means  "P" document published prior to the international filing date but later the priority date claimed	to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art		
Date of the actual completion of the international-type search 07 December 2004 (07-12-2004)	Date of mailing of the international-type search report 24 January 2005 (24-01-2005)		
Name and mailing address of the ISA/  Commissioner of Patents  Canadian Patent Office - PCT  Ottawa/Gatineau KIA 0C9  Facsimile No. 1-819-953-9358	Authorized officer Hoan Huynh (819) 934-3467		

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# INTERNATIONAL SEARCH REPORT Information on patent family members

International application No. PCT/IB2004/002528

Patent Document Cited in Search Report	Publication Date	Patent Family Member(s)	Publication Date
WO9011161	04-10-1990	DE3820848 A1 DE3844727 C2 DE3844856 A1 DE3909471 A1 WO9011161 A1	13-04-1989 07-12-1995 29-10-1992 27-09-1990 04-10-1990
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US6528756	04-03-2003	EP1184126 A2 JP2001276989 A JP2001276990 A JP2001276991 A US6528756 B2	06-03-2002 09-10-2001 09-10-2001 09-10-2001 04-03-2003
US5104032	14-04-1992	DE3933408 A1 EP0421091 A1 ES2048374T T3 JP2571976B2 B2 US5104032 A	30-08-1990 10-04-1991 16-03-1994 16-01-1997 14-04-1992

Form PCT/ISA/210 (patent family annex ) (January 2004)